

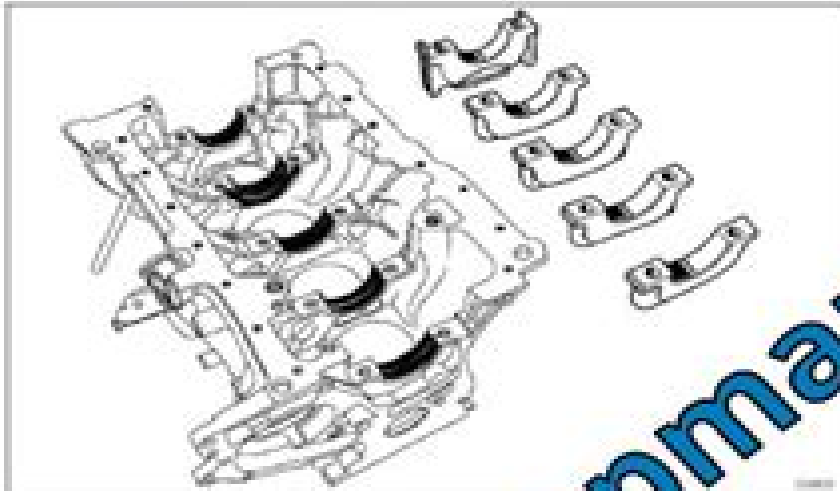
# Mahindra Scorpio 2002-2014 Workshop Manual

## ENGINE AND PERIPHERALS Specifications

10

### Fitting direction

- on the cylinder block, fit ground bearing shells to all the bearings.
- on the bearing caps, fit non-ground bearing shells to all the bearing caps.



### Cylinder block

To read Max. 1400 to the cylinder block.



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Remove the FIP mounting bracket.

Remove the FIP mounting bracket.

### For Gear Drive



Remove the front cover in the timing cover.



(To confirm the first cylinder TDC position remove the 1<sup>st</sup> cylinder injector, start the MST and the dial gauge. Check by the dial if the piston is in TDC.)



Loosen & remove the FIP locking nut. And then the 4 mounting nuts on the flange and the bracket at the rear.

# Mahindra Engine Service Manual

**CO Houle**



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web step 1 materials you will need a rainbow loom kit rubber bands rainbow loom hook c clip or s clip step 2 making the bracelet take one rubber band and twist it around two pegs on you loom step 3 then once you have the twisted rubber band on the pegs add two more and do not twist them step 4 the hook

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