

4.3.5 Fixing electrospindles with rectangular framework

The electrospindle should be fixed to the slide or the spindle holder support (if present), using M8 screws and T-slot nuts with a tightening torque of 20Nm. The maximum protrusion allowed for the fixing screw is 15mm, as shown in Figure4 .3; greater protrusions can deform the framework of the electrospindle and produce incorrect blocking, with negative consequences for the precision of the machining operation and the safety.

For the correct alignment, use the tang slot between the two T-slots (see section 2).



Figure4 .2 T-slots for anchoring the electrospindle

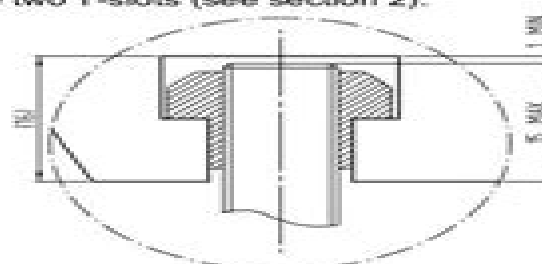


Figure4 .3 Maximum protrusion of the screw in the T-slot



- Maximum protrusion of the screw: 15mm.
- Ensure a gap of at least 1mm.
- Greater protrusions deform the framework of the electrospindle, compromising the precision of the machining operation and also the safety.

4.3.6 Fixing electrospindles with round framework

To fix the electrospindles with a round framework, use the eight $\varnothing 8.5$ bores on the fixing flange

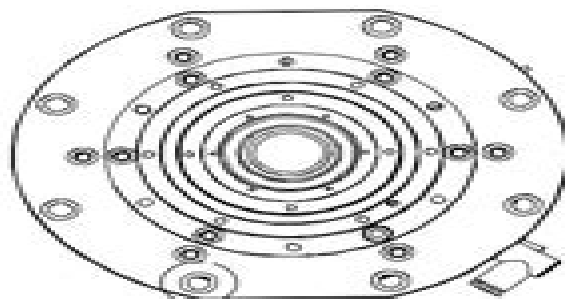


Figure 4.4 8 bores $\varnothing 8.5$

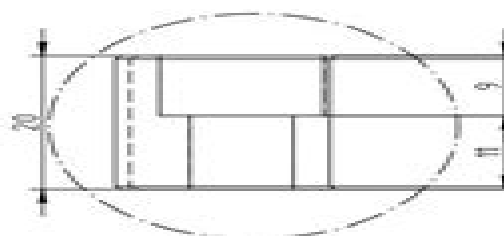


Figure4 .5 Detail of fixing bore

4.3.7 Threaded bores for accessories

To fix any accessories, some threaded bores are available (see the positions in section 2). The useful thread is 12mm.

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Kathleen Armour



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Advanced Cutting Tool Technology and Machine Processes Riyadh A. Al-Samarai, Yarub Al-Douri, 2025-09-22 Today's industry heavily relies on advanced cutting tool technology and manufacturing techniques to enhance quality and efficiency in production. This undergraduate level textbook is dedicated to exploring the latest developments that enhance tool performance, lower costs, and boost productivity. The mission of this textbook is to provide readers with a thorough understanding of cutting edge technologies and methods used in cutting tools and industrial processes. **Advanced Cutting Tool Technology and Machine Processes** steps into the world of modern cutting tools used in the metallurgical industry. Each tool is meticulously dissected, showcasing its distinctive features and methods of operation. The text explores advanced metal cutting and processing techniques including laser, water, and plasma cutting. By covering these cutting edge methods, students and professionals can remain at the forefront of industry advancements. In addition to detailed tool descriptions, this textbook offers practical guidance on utilizing tools effectively and safely, as well as tips on tool maintenance to ensure longevity and peak performance. To enhance comprehension, this textbook incorporates exercise problems, case studies, and practical examples that illustrate how theoretical knowledge is applied in real-world scenarios. This hands-on approach aids in the development of problem-solving skills and the practical application of concepts. Lastly, this textbook provides comprehensive information on the properties of various metals and how to handle them effectively. This knowledge is crucial in selecting the appropriate tools for each type of metal, guaranteeing precision and efficiency in cutting processes. This textbook is ideal for undergraduate students in production materials, industrial mechatronics, marine mechanical, and manufacturing engineering programs, and is also useful for graduate programs related to higher-level machining topics, as well as professional engineers and technicians. Figure slides and a solutions manual are available for qualified textbook adoptions.

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decision The emergence of functional neuroimaging techniques such as positron emission tomography PET and functional magnetic resonance imaging fMRI opened new opportunities to study brain activity in patients with disorders of consciousness DOC Recent neuroimaging tools have brought new understandings on how the brain functions after coma and how these tools can complement bedside assessment by improving diagnosis and prognosis of DOC patients Indeed we know now that most patients in VS UWS present partial activation of sensory networks and impaired functional connectivity contrary to patients in MCS The reemergence of thalamo cortical connections has also been associated with recovery of consciousness whereas thalamic atrophy has been associated to chronic DOC Recent findings have also stressed the interest of neuroimaging in the management and the treatment of these patients fMRI has been used as brain computer interfaces to detect consciousness in unresponsive patients and to allow basic communication in minimally conscious patients Neuroimaging techniques are also currently being used to examine the effects of potential therapy such as pharmacological medications e g Amantadine or Zolpidem and brain stimulations e g transcranial direct current stimulation or repetitive transcranial magnetic stimulation

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