

Fig. 8—Exploded view of four-wheel drive front differential used on Model 234.

- |                              |                                 |
|------------------------------|---------------------------------|
| 1. Ring gear                 | 19. Lockwasher                  |
| 2. Shim set                  | 20. Pinion shaft bearing, inner |
| 3. Bearing                   | 21. Pinion shaft bearing, outer |
| 4. Pinion shaft retainer pin | 22. Pinion case                 |
| 5. Support lock              | 23. Shim set                    |
| 6. Thrust washer             | 24. "O" ring                    |
| 7. Pinion gear               | 25. Pinion shaft bearing, inner |
| 8. Side gear                 | 26. Pinion shaft                |
| 9. Thrust washer             | 27. Shim set                    |
| 10. Pinion shaft             | 28. Bearing                     |
| 11. Differential case        |                                 |
| 12. Pinion bearing locknut   |                                 |

halves together, differential bearing preload will be adjusted by installing different thickness shims (2—Fig. 8). Refer to Fig. 14. Lay a straightedge across the end of each housing (2), then measure and record clearances "A" (3), "B" (4) and "C" (5). Subtract clearance "B" (4) from clearance "C" (5) and call the difference "D". Difference between clearance "A" (3) and clearance "D" will equal total bearing clearance. Select a shim pack (2—Fig. 8) that will reduce total bearing clearance to 0-0.1 mm (0-0.004 inch). Assemble housing halves together using "Loctite" 515 sealer or equivalent as a gasket. Torque mounting bolts to 25-30 N·m (18-22 ft.-lbs.) for Model 234 and 50-60 N·m (36-43 ft.-lbs.) for Models 244 and 254.

Differential fill capacity is 2.5 liters (2.6 quarts) of SAE 85W140 gear oil which is checked by removing plugs from each wheel case.

When installing front axle assembly to tractor subframe, install correct shim

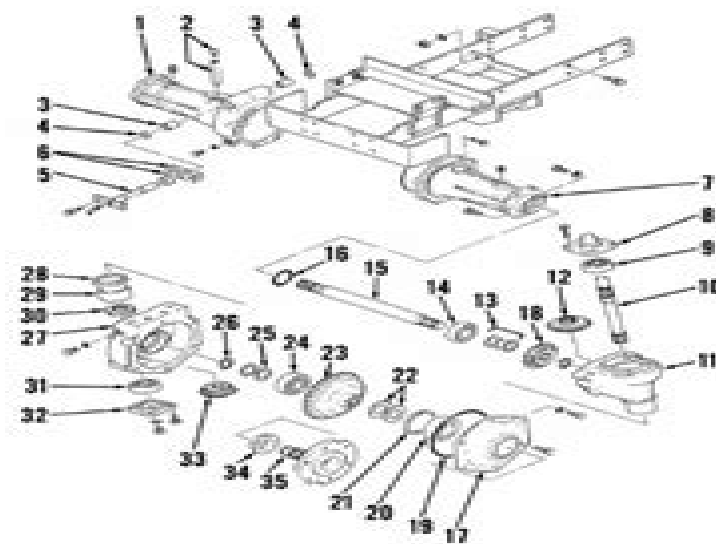
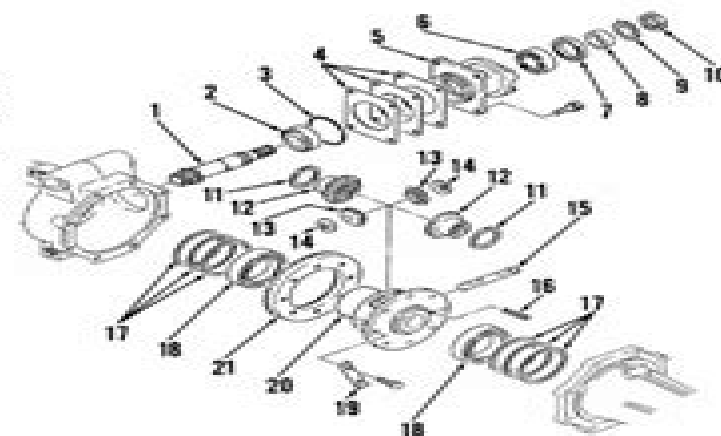


Fig. 9—Exploded view of four-wheel drive front axle assembly available on Models 244 and 254.

- |                        |                                 |                    |
|------------------------|---------------------------------|--------------------|
| 1. Steering R.H.       | 16. Shim set                    | 31. Bearing, inner |
| 2. V-belt take off pin | 17. Bearing                     | 32. Shim set       |
| 3. Bushing             | 18. Differential shaft          | 33. "O" ring       |
| 4. "O" ring            | 19. "O" ring                    | 34. Cover          |
| 5. Coupler pivot shaft | 20. Pinion gear                 | 35. "O" ring       |
| 6. Shim set            | 21. Cover                       | 36. Bearing        |
| 7. Mounting L.H.       | 22. "O" ring                    | 37. Wheel hub case |
| 8. Bearing holder      | 23. Pinion shaft bearing, inner | 38. Oil seal       |
| 9. Bearing             | 24. Pinion shaft bearing, outer | 39. Thrust washer  |
| 10. King pin shaft     | 25. Shim set                    | 40. Pinion gear    |
| 11. King pin cover     | 26. Shim set                    | 41. Oil seal       |
| 12. Pinion gear        | 27. Shim set                    | 42. Wheel shaft    |

Fig. 10—Exploded view of four-wheel drive front differential used on Models 244 and 254.

- |                                |                       |
|--------------------------------|-----------------------|
| 1. Pinion shaft                | 11. Shim set          |
| 2. Pinion shaft bearing, inner | 12. Thrust washer     |
| 3. "O" ring                    | 13. Support lock      |
| 4. Shim set                    | 14. Differential case |
| 5. Pinion case                 | 15. Ring gear         |
| 6. Pinion shaft bearing, outer |                       |
| 7. Oil seal                    |                       |
| 8. Lockwasher                  |                       |
| 9. Pinion bearing locknut      |                       |
| 10. Side gear                  |                       |
| 11. Pinion gear                |                       |
| 12. Thrust washer              |                       |
| 13. Pinion shaft               |                       |
| 14. Pinion shaft retainer pin  |                       |
| 15. Shim set                   |                       |
| 16. Bearing                    |                       |
| 17. Support lock               |                       |
| 18. Differential case          |                       |
| 19. Ring gear                  |                       |



# Ih 234 Tractor Repair Manual

**United States Department of the Army**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the text 'United States Department of the Army'.

## Ih 234 Tractor Repair Manual:

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