

### REMOVAL

**NOTE:** Prior to removal, or if complete tear down will not take place, cam lobe lift can be inspected with camshaft in engine by using a dial indicator as shown in Figure 11. Record the lift readings of each lobe and compare these readings with those in the specifications. If wear is 0.51 mm (0.020 in) or greater replace the CAMSHAFT.

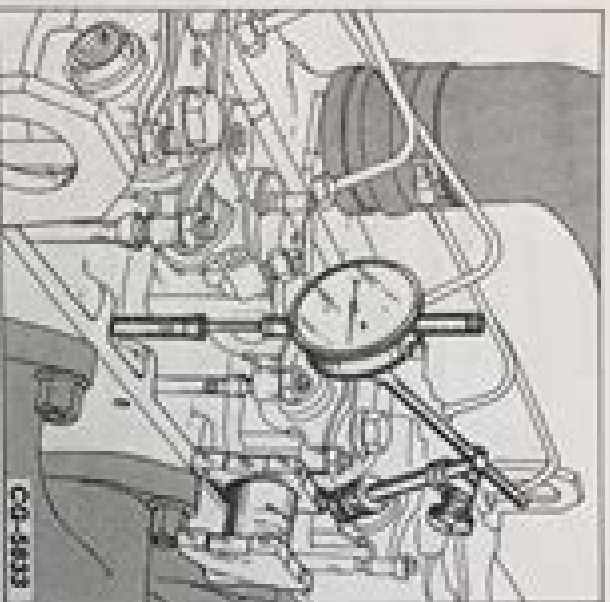


Figure 11 – Checking Cam Lobe Lift  
(Camshaft in Engine)

Remove Valve Train as Follows:

1. Remove Turbocharger (if equipped), manifolds, valve cover and cylinder head as described in previous sections.
2. Remove push rods.
3. Remove valve tappets.

**NOTE:** Mark the tappets as to location in the engine block, so they can be returned to their original position.

4. Remove crankcase front cover. (Refer to section 7).

5. Crank engine until timing marks on crankshaft gear, camshaft gear and idler gear are in line as shown in Fig. 12.

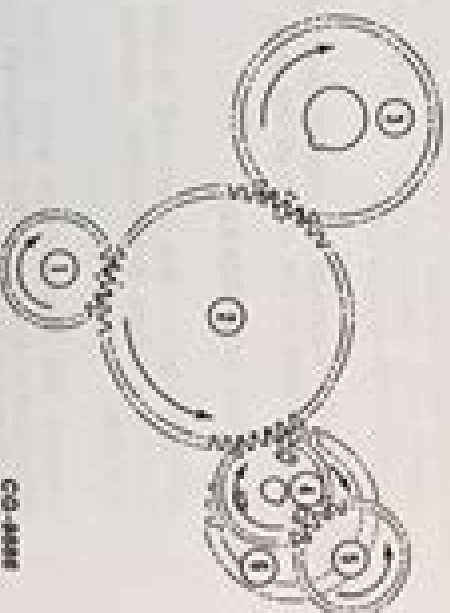


Figure 12 – Gear Train Timing Marks

1. Crankshaft Gear
  2. Idler Gear
  3. Camshaft Gear
  4. Injection Pump Gear
  5. Tachometer Gear
  6. Injection Pump Gear
- UTDS\*  
Model 100
- Fuel Injection  
Pump
- Engines equipped with  
Robert Bosch Model M16  
Fuel Injection Pump

**NOTE:** Before removing the camshaft gear, check the camshaft and clearance. It 0.13 mm (0.005 inches) 0.33 mm (0.013 inches) specification is not met new parts are required.

6. Remove two cap screws securing camshaft thrust plate to crankcase. These screws are accessible by rotating camshaft gear and reaching through the holes in the gear.
7. Remove camshaft. (Support camshaft along its length, as it is being removed, to prevent cam lobes from damaging bushings).

# Ih Series C Dozer Service Manual

**DJ Losen**



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## **Table of Contents Ih Series C Dozer Service Manual**

1. Understanding the eBook Ih Series C Dozer Service Manual
  - The Rise of Digital Reading Ih Series C Dozer Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Ih Series C Dozer Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Ih Series C Dozer Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Ih Series C Dozer Service Manual
  - Personalized Recommendations
  - Ih Series C Dozer Service Manual User Reviews and Ratings
  - Ih Series C Dozer Service Manual and Bestseller Lists
5. Accessing Ih Series C Dozer Service Manual Free and Paid eBooks
  - Ih Series C Dozer Service Manual Public Domain eBooks
  - Ih Series C Dozer Service Manual eBook Subscription Services
  - Ih Series C Dozer Service Manual Budget-Friendly Options
6. Navigating Ih Series C Dozer Service Manual eBook Formats

- ePub, PDF, MOBI, and More
  - Ih Series C Dozer Service Manual Compatibility with Devices
  - Ih Series C Dozer Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
    - Adjustable Fonts and Text Sizes of Ih Series C Dozer Service Manual
    - Highlighting and Note-Taking Ih Series C Dozer Service Manual
    - Interactive Elements Ih Series C Dozer Service Manual
  8. Staying Engaged with Ih Series C Dozer Service Manual
    - Joining Online Reading Communities
    - Participating in Virtual Book Clubs
    - Following Authors and Publishers Ih Series C Dozer Service Manual
  9. Balancing eBooks and Physical Books Ih Series C Dozer Service Manual
    - Benefits of a Digital Library
    - Creating a Diverse Reading Collection Ih Series C Dozer Service Manual
  10. Overcoming Reading Challenges
    - Dealing with Digital Eye Strain
    - Minimizing Distractions
    - Managing Screen Time
  11. Cultivating a Reading Routine Ih Series C Dozer Service Manual
    - Setting Reading Goals Ih Series C Dozer Service Manual
    - Carving Out Dedicated Reading Time
  12. Sourcing Reliable Information of Ih Series C Dozer Service Manual
    - Fact-Checking eBook Content of Ih Series C Dozer Service Manual
    - Distinguishing Credible Sources
  13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks
  14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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