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LP GAS ENGINE AND FUEL SYSTEM

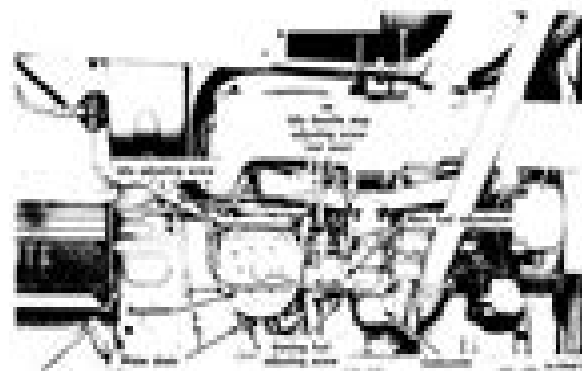


Fig. 1
LP Gas Fuel System

PRINCIPAL ELEMENTS

Principal elements of the LP Gas fuel system include the fuel tank assembly with valves and gauges, fuel lines, pipes and connections, carburetor, fuel regulator, regulator unit, fuel filter, and a cold start valve. These elements are specifically designed and installed to perform efficiently, economical operation on LP Gas fuel as described below.

1. The fuel tank is of heavy gauge welded steel construction complete with valves and gauges designed to withstand a pressure of 100 pounds per square inch. It is fabricated with a tank of a pressure of 100 pounds per square inch and has a working pressure of 110 pounds per square inch. A strong tank is necessary because the LP Gas fuel is stored in a liquid state under pressure, which varies with the temperature.

2. The regulator/regulator unit is supplied to change the liquid fuel at tank pressure to a dry gas at slightly below atmospheric pressure.

3. The carburetor is especially designed for LP Gas fuel and has an economizer for low ground fuel economy under light loads.

GENERAL INFORMATION

Note: It is recommended that LP Gas fuel meeting the National Gas Producers' Association (NGPA) specifications for Propane M1 be used if available.

In the normal temperature range, the fuel in the tank will be under pressure of about a few pounds up to the pounds per square inch. The pressure in the LP Gas tank is determined by the temperature and the type of fuel in it. For example, normal liquid propane boils at -42°F , and liquid propane boils at -44°F . At normal temperatures, the boiling points between these two temperatures. As the temperature of the tank and the contents rises, the pressure in the tank also increases. Both pressure and temperature are increased than air and will tend to enter in a few times back if they should leak out of the tank. There should be a valve to seal that these gases are vented thoroughly before any work or flame is produced. If the unit is used with a fuel tank, it is advised.

(Continued on next page)

Ih 856 Operator Manual

BM King



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