

ACTUAL POS. (ABS.)		DIST TO GO		SPINDLE		S1		O 2001	
X	327.200	G00	X 0.000	S	2002			N 00004	T 5
Y	106.500		Y 0.000	FEED		90%		D 0	H 0
Z	0.000		Z 0.000	F		MM/MIN		S 2000	M2
C	0.000	B	0.000	800				F 200.00000	
				70% (X)				G00 17 40 54	
								G00 49 90 98	
								G69 13.1	

SIMULATE-ANIMATE



O2001

CHAR<—>

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1  O2001 (DEMONSTRINGEAR) ;
2  G1902 B200. D200. H40. I100.
   J100. K3. ;
3  G40 G49 G80 ;
4  G90 ;
5  G0 X0 Y0 Z300 ;
6  ;
7  T02 ;
8  D2 ;
9  G0 G43 H2 Z100. ;
10 H3 S2000 ;
11 G1040 D30. L16. H0.1 F80. V80.

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REWIND	START	PAUSE	SINGLE	STOP	INIT	CUT DSP	INTERF	TL PATH	GRPOFF	

Manual Guide Fanuc

TD Snyder



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