



# OCTOPUS

## SELECTION & INSTALLATION GUIDE

Rev. C



### CRA SERIES CONTINUOUS RUNNING PUMPSET

#### A. GENERAL DESCRIPTION:

Octopus CRA continuous running pumps are very reliable quiet and efficient devices which will give you thousands of hours of trouble free service. They are based upon a continuously running D.C. motor driving a gear pump and are used for autopilot drive service on larger yachts and small commercial vessels. They can be used on steering cylinders up to 1000 cc (60 cu in) in volume. For serviceability, the design is based upon modular construction enabling either a motor module or a pump module to be easily changed with no special skills. They also feature a built in motor starter relay, a running light to indicate to the operator that the unit is on, a shut off valve to enable isolation of the pump from the steering system and have no external plumbing. When selecting a flow rate to drive your specific steering cylinder you should aim to operate the rudder from full left hand over to full right hand over in about 15 seconds. Note that the pump is designed to power on and run when the autopilot is powered on, when started up it will only deliver about 80% of rated capacity and use slightly more power. Full rated capacity will be attained about 30 minutes after starting when the pump has warmed up.

#### B. BASIC MODELS

CRA pumpsets are available in any combination of 3 flow rates and 2 voltages. For example in model CRA0212, the first 3 characters signify a CRA pump type, the fourth & fifth characters signify 2 liter/min (0.50 gpm) flow rate and the sixth & seventh characters signify 12 vdc motor and control coils. Other flow rates are 3 liter/min (0.75 gpm) and 4 liter/min (1.00 gpm). Other voltage is 24vdc.

#### B1. BASIC OPTIONS AVAILABLE ON ANY CRA PUMPSET

- I. **PRESSURE GAGE:** A precision gage can be fitted to show steering pressures. Signified by suffix P in model #.
- II. **PRESSURE RELIEF VALVE:** Adjustable from 50 to 1200 p.s.i. (4 to 85 bar). Signified by suffix R in model #. The cartridge valve for this option is shipped loosely packaged and a blanking plug is installed in the port. See section G for assembly instructions.

#### B2. SPECIAL OPTION AVAILABLE ON CRA 02 LITRE PUMPSETS ONLY

- I. **FLOW CONTROL:** This feature allows the flow to be adjusted from the maximum of 2000cc/min down to 1300cc/min (0.5 gpm down to 0.3 gpm). Signified by suffix F in model #.

#### C. MECHANICAL INSTALLATION:

Mount the pump anywhere in the vessel where it is close to the tubes connecting the hand steering helm pump to the rudder cylinder. Preferably this should be on a horizontal surface in a clean dry area. The best location is usually in the engine room. There are 4 attachment holes with rubber isolators and brass ferrules in the base plate, use 4 x 1/4 bolts. Be careful to mount the pump with the shut off valve (with 3 brass screws) facing outwards for easy service, and to allow enough clearance above the unit to give access for filling with oil. The unit will generate up to 150 watts of heat, so avoid installing it in a poorly ventilated area.

# Manual For Octopus Cra Pump

**Ross C Mackay**



## **Manual For Octopus Cra Pump:**

**Pumping Manual** Christopher Dickenson, T. Christopher Dickenson, 1988      **Service and Maintenance Manual for Pesco Pressure Loaded Gear Type Hydraulic Pumps** Pump Engineering Service Corporation, Cleveland, 1943      The Practical Pumping Handbook Ross C Mackay, 2004-09-17 The Practical Pumping Handbook is a practical account of pumping piping and seals starting with basics and providing detailed but accessible information on all aspects of the pumping process and what can go wrong with it Written by an acknowledged expert with years of teaching experience in the practical understanding of pumps and systems Aids understanding of pumps to minimize failures and time out A practical handbook covering the basics of the pumping process Written by an acknowledged expert      **Handbook of Pumps and Pumping** Brian Nesbitt, 2006-10-18 Written by an experienced engineer this book contains practical information on all aspects of pumps including classifications materials seals installation commissioning and maintenance In addition you will find essential information on units manufacturers and suppliers worldwide providing a unique reference for your desk R D lab maintenance shop or library Includes maintenance techniques helping you get the optimal performance out of your pump and reducing maintenance costs Will help you to understand seals couplings and ancillary equipment ensuring systems are set up properly to save time and money Provides useful contacts for manufacturers and suppliers who specialise in pumps pumping and ancillary equipment      Electrical Submersible Pumps Manual Gabor Takacs, 2017-09-22 Electrical Submersible Pumps Manual Design Operations and Maintenance Second Edition continues to deliver the information needed with updated developments technology and operational case studies New content on gas handlers permanent magnet motors and newly designed stage geometries are all included Flowing from basic to intermediate to special applications particularly for harsh environments this reference also includes workshop materials and class style examples for trainers to utilize for the newly hired production engineer Other updates include novel pump stage designs high performance motors and temperature problems and solutions specific for high temperature wells Effective and reliable when used properly electrical submersible pumps ESPs can be expensive to purchase and maintain Selecting the correct pump and operating it properly are essential for consistent flow from production wells Despite this there is not a dedicated go to reference to train personnel and engineers This book keeps engineers and managers involved in ESPs knowledgeable and up to date on this advantageous equipment utilized for the oil and gas industry Includes updates such as new classroom examples for training and more operational information including production control Features a rewritten section on failures and troubleshooting Covers the latest equipment developments and maintenance needed Serves as a useful daily reference for both practicing and newly hired engineers Explores basic electrical hydraulics and motors as well as more advanced equipment specific to special conditions such as production of deviated and high temperature wells      **Pumps and pump motors: a manual for the use of hydraulic engineers, vol II.** P R. Bjoring, 1895      **Pump Users Handbook** R. Rayner, 1995-12-12 This handbook

places emphasis on the importance of correct interpretation of pumping requirements both by the user and the supplier Completely reworked to incorporate the very latest in pumping technology this practical handbook will enable you to understand the principles of pumping hydraulics and fluids and define the various criteria necessary for pump and ancillary selection The Pump Users Handbook will prove an invaluable aid in ordering pump equipment and in the recognition of fundamental operational problems *Pumps and Pump Motors* Philip R. Björling, 1895 [Pumps and pump motors: a manual for the use of hydraulic engineers, vol I.](#) P R. Bjorling, 1895 **Pumping Manual** Pumping, 1961 *Pump Handbook* Igor J. Karassik, Joseph P. Messina, Paul Cooper, Charles C. Heald, 2000-09-27 A major revision of McGraw Hill's classic handbook that provides practical data and know how on the design application specification purchase operation troubleshooting and maintenance of pumps of every type It is an essential working tool for engineers in a wide variety of industries all those who are pump specialists in addition to those who need to acquaint themselves with pump technology Contributed to by over 75 distinguished professionals and specialists in each and every area of practical pump technology

*Pumps and Pump Motors, Vol. 2* Philip R. Bjorling, 2017-11-05 Excerpt from *Pumps and Pump Motors Vol 2 A Manual for the Use of Hydraulic Engineers* The best and most durable Alloys for Slide Valves Bearings Bushes Eccentric Straps and other parts of Machinery exposed to friction and wear Pump Rods Pumps Piston Rings About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books Find more at [www.forgottenbooks.com](http://www.forgottenbooks.com) This book is a reproduction of an important historical work Forgotten Books uses state of the art technology to digitally reconstruct the work preserving the original format whilst repairing imperfections present in the aged copy In rare cases an imperfection in the original such as a blemish or missing page may be replicated in our edition We do however repair the vast majority of imperfections successfully any imperfections that remain are intentionally left to preserve the state of such historical works [Weinman Instruction Manual](#) Weinman Pump Manufacturing Company (Columbus, Ohio), 1946\*

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