



### Replacing the roller bearing

- Remove all bearing locking bolts ❶ from both case halves.

#### NOTE:

- Additional oil jets are installed from the 2005 model; they should also be removed to prevent them from being bent.
- the output-end antifriction bearing on the countershaft mounted by KTM does not have a sealing from the 2005 model. An antifriction bearing with a one-sided sealing is provided for repair; to keep it from blocking the lubrication, the open side must point towards the inside (towards the center of the housing).

- Remove all shaft seal rings and the dowel pins from the case halves.

Heat both case halves evenly in an oven at 150° C; the roller bearings will fall out of the case by themselves. If any roller bearings should be left in the case, tap the case lightly on a flat wooden surface.

NOTE: the shift shaft bearing ❷ must be pressed out with the pressing tool 600.29.043.030, although this bearing is usually highly resistant to wear.

- Replace all of the roller bearings. The new roller bearings can be inserted by hand until flush as soon as the case temperature has reached approx. 150° C. The roller bearings should fit tightly after cooling down. Use a mandrel to carefully press in any bearings that are not flush with the surface.

NOTE: the shift shaft bearing ❷ must be pressed in flush with the pressing tool 600.29.043.030.

- Press in the shaft sealing ring ❸ for the push rod until flush using the special tool 600.29.043.010.
- Press in the shaft sealing ring for the countershaft ❹ until flush using the special tool 600.29.043.020.
- Press in the shaft sealing ring for the shift shaft ❺ until flush using the special tool 600.29.043.030.

- Apply Loctite 243 to all bearing locking bolts ❶ and tighten to 6 Nm.

- Remove all of the oil jets, blow compressed air through the oil ducts and screw the oil jets back on.

#### NOTE:

- Size "60" jets are used to lubricate the timing chains, size "90" jets for the piston cooling.
- Starting with engine number 2-600-02549, a size "30" reducing sleeve ❶ is screwed into the outer bore ❷ on the outside of the left housing half to supply the clutch and the pushrod with oil. This jet should be retrofitted in all engines of an earlier make.

# Ktm 950 Super Enduro 2004 Repair Service Manual

**Mark Zimmerman**



## **Ktm 950 Super Enduro 2004 Repair Service Manual:**

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