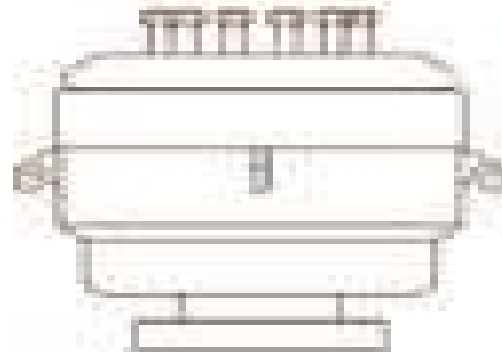




The Type 51 OK Angular Blowout Preventer is designed for safe well pressure control during drilling and workover operations. This simple design has been proven and accepted for reliable operation in oil and gas wells in the world. Four main components: body, piston, head, and packing element allow for easy maintenance and reliability. The packing element can close on all pipe, casing, wireline, coiled tubing, and other objects to its full working pressure. Stopping of pipe, tubing, and wireline through the packing element can also be accomplished at these pressures. The 51 Blowout Preventer can also perform open hole closure per the requirements of ISO 10500 (HSE).

The normal configuration of the 51 Blowout Preventer is of a flanged bottom for clamp ring connection and a stubbed top flange connection. Hydraulic operation is performed by connection to open and close (HPT) ports located on the body which are connected to the control system. A tapered,

steel reinforced rubber packing element is forced inward by an upward movement of the piston. Steel inserts prevent extrusion of the rubber and tend inward to close on any pipe or tubular in the well bore. A replacement seal port underneath the Head links wear from the inserts as they move radially inward during operation.

Replacement of the packing element is performed by unscrewing the head and lifting of the element out of the piston/body. A new element is then lowered into the piston/body. Latched heads are also available.

All materials used in the construction of the Type 51 Angular Blowout Preventer are rated by NACE MR0175 and ISO 15000 for use in hydrogen sulfide environments.

SPECIAL FEATURES OF THE TYPE 51-OK ANGULAR BLOWOUT PREVENTER:

- Designed and manufactured to ISO 15000 and API Specification 16A for Drill Through Equipment
- Available in all standard bore and pressure ratings
- Special rubber materials available for non-standard environments
- Standard operation pressure of 1500 psi (10.34 MPa)
- Packed materials select for H₂S service

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Drilling Data Handbook Institut français du pétrole,1980 *Kicks and Blowout Control* Neal Adams,Larry Kuhlman,1994
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