



Fig. 2—Right $\frac{3}{4}$ Front View of Engine

Valve stem clearance to push rods:

Intake.....0.010 to 0.012 in.

Exhaust.....0.014 to 0.016 in.

Valve lifters.....Non-adjustable

112. ACCESSORY REMOVAL.

In the disassembly procedures throughout this manual, disassembly is carried out only to the extent necessary for complete inspection of the parts subject to wear. The replacement or repair of the individual parts thus inspected is referred to as repair.

a. **Remove Generator.** Remove the nuts that secure the generator adjustment bracket to the timing gear side cover and generator. Disconnect the generator wiring. Remove the bolt and washer that secure the generator to the cylinder front cover, and remove the generator (fig. 2).

b. **Remove Oil Filter.** Disconnect the oil inlet line at the cylinder block. Disconnect the oil return line from the governor. Remove the two cap screws that secure the oil filter bracket to the cylinder head. Remove the oil filter and lines (fig. 1).

c. **Remove Distributor and Spark Plug Wires.** Remove the two nuts that secure the spark plug wire conduit to the cylinder head. Remove the two cap screws and lock washers that secure the

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