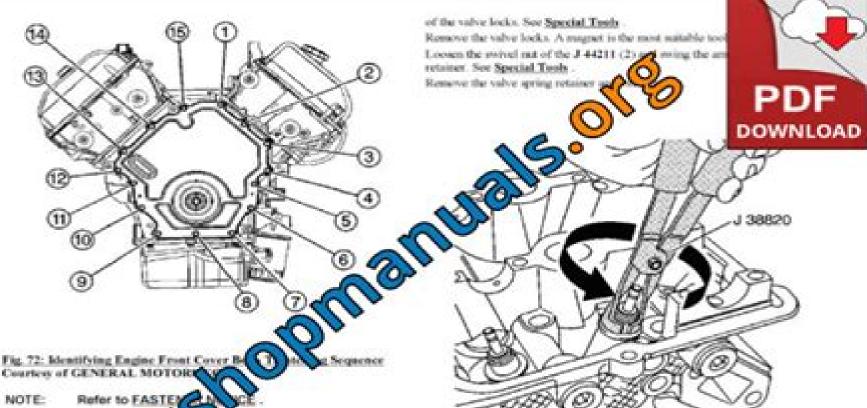
# Buick Lucerne 2006-2011 Workshop Manual



7. Tighten the engine front of sequence shown.

Tightee: Tightee the cover bolts in the proper sequence to 10 N m

#### ALLATION - LEFT SIDE

DOMESTICS.

J 38823 Water Pump Pulley Installer. See Special Tools.

Fig. 329: Using J 38820 To Replace Valve Seal Courtees of GENERAL MOTORS CORP.

IMPORTANT: The valve stem seal should not be removed unless. replacement is required.

Use the J 38820 in order to grip the seal. See Special Yorks. Remove the seal by exerting a twisting, pulling motion. Diseased the old valve stem seal.

Impact and measure the valve series. Refer to Valve Spring Inspection and

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