

# General Identification

## General Identification



## Parts Identification

1. Rear Handle
2. Oil Tank Cap
3. Trigger Start/Stop Switch
4. Sprocket Cover
5. Bar Retaining Nuts
6. Electric Motor
7. Electric Cord
8. Chain Catcher
9. Lock/Off Button
10. Front Handle
11. Guide Bar
12. Saw Chain
13. Tension Adjustment Screw
14. Rear Hand Guard
15. Guide Bar Nose
16. Oil Tank Inspection Slot
17. Spikes

## Safety Features

3. Trigger Start/Stop Switch immediately stops saw motor when released.
6. Electric Motor is double insulated for added safety.
8. Chain Catcher reduces the danger of injury in the event saw chain breaks or derails during operation. The catcher is designed to intercept a whipping chain.
9. Lock/Off Button prevents accidental acceleration of the saw motor. The trigger cannot be squeezed unless Lock/Off button is depressed.
12. Low Kickback Bar and Chain helps significantly reduce kickback, or the intensity of kickback, due to specially designed depth gauges and guard lines.

# Assembly

## Introduction

This unit is designed for occasional homeowner use and should not be used for commercial purposes or subjected to heavy continuous use. Your new chain saw can be used for a variety of projects such as cutting firewood, making fence posts, felling small trees, limbing, pruning at ground level, and light carpentry. Cut only wood or wood products with your saw.

## Tools for Assembly

Your User's Kit may contain a combination wrench/screwdriver (screw) and is the only tool you will need to assemble your unit and to adjust the saw chain tension.

## Assembly Requirements

Your new chain saw will require installation of the guide bar, saw chain, sprocket cover, adjustment of chain, and filling the oil tank with lubricating oil before the unit is ready for operation. Do not start the saw motor until the unit is properly assembled. Read all instructions carefully. Do not install any other size bar and chain than what is recommended for your model.

## Guide Bar/Saw Chain Installation

### To Install Guide Bar

1. Place power unit on flat surface and remove bar bolt nuts and sprocket cover.
2. Using a straight screwdriver or the screw, if provided in your User's Kit, turn the chain adjustment screw (A) counterclockwise as far left as it will go, or until the Tang (B) (projecting prong) is to the end of its travel.
3. Place the slotted end of the guide bar over the bar bolts so the Tang (B) fits into the lower hole (C) in the guide bar (D).

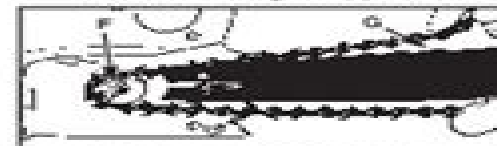


### To Install Saw Chain

## WARNING!

Whenever handling the saw chain, wear work gloves for protection against sharp cutting edges.

1. Spread the chain out with the cutting edges (E) of the chain pointing in the DIRECTION OF ROTATION.
2. Place the chain over the sprocket (F) with drive links lying between sprocket teeth. Guide the chain links into the groove (G) on the top side of the guide bar and around the nose. The saw chain will drop slightly on the lower part of the guide bar.
3. Install the sprocket cover (H). Place the cover over the 2 bar bolts. Thread the retaining nuts (L) FINGER TIGHT ONLY.



## SAW CHAIN TENSION ADJUSTMENT

Proper tension of the saw chain is extremely important and must be checked before starting any cutting operation. Taking the time to make needed adjustments to the saw chain will result in improved cutting performance and prolonged chain life.

**NOTE:** A new chain and bar will need readjustment after as few as 5 cuts. This is normal during the break-in period, and the interval between future adjustments will lengthen quickly.

# Manual For McCulloch Mini Mac25 Chainsaw

**Mike Jess**



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