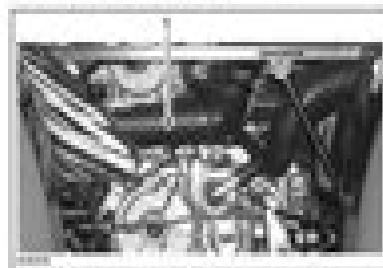


- rear exhaust shield no. 4 (this will provide water access to exhaust spring)



1. Rear exhaust shield
- seat support bracket
  - exhaust spring no. 5
  - exhaust pipe no. 6

**Disconnect**

- wires to starter
- water temperature sensor
- oil pressure sensor
- lower coolant hose from engine
- large CVT breather hose



1. Water temperature sensor
2. Oil pressure sensor
3. Lower coolant hose
4. CVT breather hose

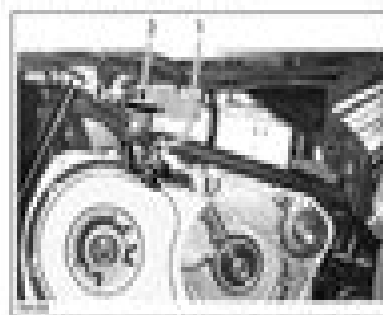
On left side of vehicle, remove the following:

- LH engine side panel (refer to BODY)
- CVT breather box



1. Starter box
- footrest (refer to BODY)
  - CVT cover (refer to CVT)
  - drive and driven pulleys (refer to CVT)

Disconnect hose from fuel valve to fuel pump.  
Remove fuel valve bracket from frame and place valve and hoses off to one side.



1. Fuel valve
2. Fuel valve bracket

Disconnect magnets, gear box and speed sensor connectors.



1. Magnet connector
2. Gear box connector
3. Speed sensor connector

From the top side, do the following:

Remove carburetor (refer to CARBURETOR AND FUEL PUMP).

**Disconnect**

- the ignition coil and remove it
- upper coolant hose



1. Carburetor
2. Ignition coil
3. Upper coolant hose
4. Breather hose

Remove cylinder head breather hose. Refer to CYLINDER AND HEAD.

Remove upper engine mount assembly no. 7 and no. 8.



Insert engine lifting tool onto exhaust mounting studs.



# Manual For Bombardier 650 Xt Quest

**Bombardier-Rotax**



**Manual For Bombardier 650 Xt Quest:**

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