

## SECTION 1. INTRODUCTION

1-1. This manual contains the necessary information for the major overhaul of the Avco Lycoming horizontally installed direct drive engines. Unless otherwise noted, all information and data in the manual will apply equally to all models; those portions of the text applying to any one particular model or series will be so identified.

1-2. The main portion of the text is divided into sections corresponding to the basic engine components. Additional sections are provided for general description, general overhaul and inspection procedures, preservation and storage information, and other items of a non-specific nature.

1-3. The tools required for overhauling the engines (excluding the ordinary mechanic's tools found in most overhaul shops) are listed in SSP-2172 Special Service Tools. Inspection gages are also listed in the same section. Any special information required concerning these tools may be obtained by writing to the Service Department, Avco Lycoming Division, Williamsport, Pennsylvania, 17701. When requesting information concerning any of these tools, refer to the tool by name and part number and not merely by name.

1-4. Parts catalogs for specific models, may be ordered from the department listed in paragraph 1-3. Because this manual covers the entire series of engines, it is almost impossible to call out attaching parts for specific models. Therefore, it is recommended that the parts catalogs be used in conjunction with the manual, when reassembling the engine.

1-5. Service bulletins, service instructions and service letters are issued from time to time whenever the engine is modified or overhaul procedures revised. When received, these publications should be inserted in the rear of this manual or maintained in a separate file for ready reference.

1-6. The following procedure should be followed if, for any reason, parts are to be returned to the factory. You may obtain from, but preferably have your distributor complete, the applicable warranty or rework form. These forms must include the engine model and serial numbers, number of hours in service, the reason for the parts being returned and any other pertinent facts concerning the parts.

1-7. In this manual all references to locations of various components will be designated when viewing the engine from the rear. The power take off end is considered the front and the accessory drive end the rear. The oil sump is considered the bottom. Cylinders are numbered from front to rear with odd numbered cylinders on the right side.

1-8. The direction of rotation of the crankshaft, as viewed from the rear, is clockwise on all models with the following exception. The direction of rotation of the crankshaft, as viewed from the rear is counter-clockwise on all models with the letter L in the model prefix. (Example - L10-320-B1A). All references to direction of rotation of the various accessory drives are as viewed facing the accessory drive mounting pad.

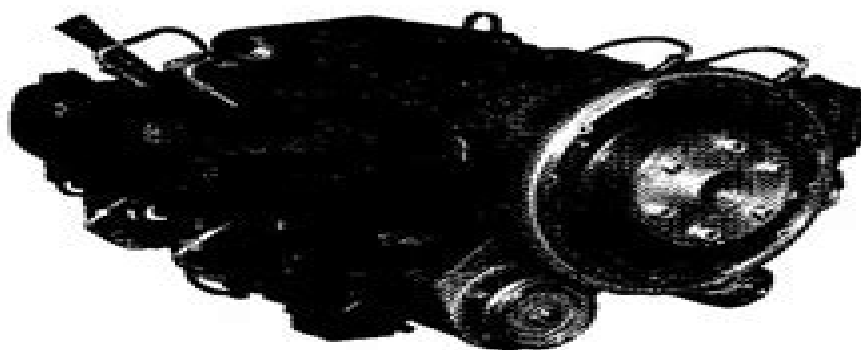


Figure 1-1. Typical 4 Cylinder Engine

# Lycoming Direct Drive Aircraft Engines Overhaul Manual

**Avco Corporation. Lycoming Division**



## **Lycoming Direct Drive Aircraft Engines Overhaul Manual:**

### **Handbook of Materials Failure Analysis with Case Studies from the Aerospace and Automotive Industries**

Abdel Salam Hamdy Makhlouf, Mahmood Aliofkhaezai, 2015-09-01 Handbook of Materials Failure Analysis With Case Studies from the Aerospace and Automotive Industries provides a thorough understanding of the reasons materials fail in certain situations covering important scenarios including material defects mechanical failure as a result of improper design corrosion surface fracture and other environmental causes The book begins with a general overview of materials failure analysis and its importance and then logically proceeds from a discussion of the failure analysis process types of failure analysis and specific tools and techniques to chapters on analysis of materials failure from various causes Later chapters feature a selection of newer examples of failure analysis cases in such strategic industrial sectors as aerospace oil gas and chemicals Covers the most common types of materials failure analysis and possible solutions Provides the most up to date and balanced coverage of failure analysis combining foundational knowledge current research on the latest developments and innovations in the field Ideal accompaniment for those interested in materials forensic investigation failure of materials static failure analysis dynamic failure analysis fatigue life prediction rotorcraft failure prediction fatigue crack propagation bevel pinion failure gasketless flange thermal barrier coatings Presents compelling new case studies from key industries to demonstrate concepts Highlights the role of site conditions operating conditions at the time of failure history of equipment and its operation corrosion product sampling metallurgical and electrochemical factors and morphology of failure

Overhaul Manual Lycoming Direct Drive Engine Avco Corporation. Lycoming Division, 1965      General Aviation Inspection Aids United States. Flight Standards Service, 1969 Includes annual summary and 11 supplements      Piper Aircraft Corporation V. Wag-Aero, Inc , 1983      *Challenges and Solutions for Present Transport Systems* Grzegorz Sierpiński, Houshmand Masoumi, Elżbieta Macioszek, 2023-01-16 This book contains an abundance of numerical analyses based on significant data sets illustrating the close affiliation between transport systems development and quality of life How to ensure accessibility standards for public transport for people with special needs Which multi criteria methods can support the problem of vehicle selection in freight transport and which ones should be taken into account in the case of problems related to regional rail transport What kind of How to assess technical condition of transport means What factors should be taken into account when assessing the quality of passenger service How to include zero emission vehicles in the consideration of transport plans This book provides you with answers to these and many other questions With regard to the research results discussed and the selected solutions applied the book primarily addresses the needs of three target groups Scientists and researchers ITS field Local authorities responsible for the transport systems at the urban and regional level Representatives of business traffic strategy management and industry manufacturers of ITS components This book gathers selected papers presented at the 18th Transport Systems Theory and Practice Scientific and Technical Conference organised

by the Department of Transport Systems Traffic Engineering and Logistics at the Faculty of Transport and Aviation Engineering of the Silesian University of Technology The conference was held on 19 20 September 2022 in Katowice Poland

*Overhaul Manual Avco Lycoming Direct Drive Engine* Avco Corporation. Lycoming Division, 1971 Flying Magazine, 1984-06 Sport Aviation, 2008 **Handbook of Aeronautical Inspection and Pre-Purchase** Denny Pollard, 2005-12-20 If you are a prospective owner pilot broker or aviation mechanic or anyone who needs to know where to find information about the aviation airworthiness maintenance inspections and rules you ll find all the information you need in this one volume The following expert tips in this book will walk you through step by step without worrying if you are buying a hangar queen Every aspect about inspections mechanic privileges mechanic and owner responsibilities and what you should look for and inspect when choosing an aircraft Know where to find the tools to aid in research of the aircraft history specifications details on modifications and changes made through the years Type Certificate Data Sheets FAA Airworthiness Directives Supplementary Type Certificates Maintenance Alerts for each make and model aircraft and aircraft records This book documents the history experiences and hardships of purchasing aircraft It describes the difficult and hazardous situations demanding ingenuity resourcefulness and a lot of difficult hard work Denny s years of experience in the aviation field demonstrates a lesser known side of aviation that is from the mechanic s perspective This book is the first of its kind and once started compels the reader to continue to the last page Before you buy your next aircraft have an independent inspection completed by an Airframe and Powerplant mechanic Whether you are an American or overseas buyer you will be able to buy with confidence with a pre purchase inspection With your pre purchase inspection you should receive an extensive condition report verifying the condition and originality on the aircraft you wish to purchase The pre purchase should be able to tell you if the aircraft is currently airworthy and if the aircraft has been in an accident or been modified Along with the detailed report you should receive several photographs including pictures of the fuselage engine compartment and interior and close ups of areas of concern After the inspection the mechanic or agent for service should discuss this information with you Are you aware the pre purchase agreement you sign may be the single most important document among the dozen or so documents sometimes required And which specific items should you include in your purchase agreement Has your aircraft Or the One That You Are Thinking About Purchasing been subjected to less than scrupulous inspection and maintenance practices over the years Sometimes even a very competent pre purchase inspection does not include a complete inspection of the aircraft records because it is often very time consuming to read them thoroughly Positively the most enlightening pre buy inspection is a good evaluation of the aircraft maintenance records A complete evaluation will identify the current status of the aircraft as required by 14 CFR 91 417 uncover time frames of no maintenance or lack of maintenance identify inaccurate engine cycle tracking as well as aircraft time tracking and reveal aircraft damage history Prospective purchaser is responsible for discovering discrepancies that can only be revealed by in flight evaluation such as

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