



Figure 14. Removal and installation of bolt assembly

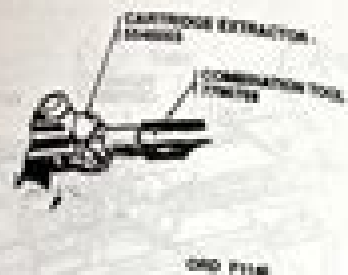


Figure 15. Removal and installation of cartridge extractor

## Section IX. BARREL AND RECEIVER GROUP

### A. General

a. The barrel and receiver group (1, fig. 13) is held in a conventional drop stick. The rear sight group is mounted on the receiver and is adjusted to nature in line of sight. The cover release, selector shaft, and connector assembly are mounted on the right side of receiver and positioned by the selector or selector shaft lock and are inoperative during semiautomatic firing. The flash suppressor is mounted on the barrel and is held in place by a nut which is locked by a selector retainer. The flash suppressor is of the five-pronged type with a closed front end. The wide rear prong provides moderate compensation for muzzle climb. The front sight is mounted on the flash suppressor. The bayonet lug on the bottom of the flash suppressor provides a means for attaching the bayonet knife (fig. 8), grenade launcher (fig. 4), and a blank ammunition firing attachment (fig. 4) to the rifle.

b. The gas spade valve (fig. 16) is located forward of the hand guard front band, midway

between the barrel and gas cylinder. The gas spade valve can be operated by inserting the blade of the combination tool or the closed end of a cartridge in the slotted head of spade valve. Depress and turn to open or close. The slotted head should be vertical (perpendicular to the barrel) for normal firing and is turned to horizontal position (parallel to the barrel) only when the grenade launcher is being used. The spade valve permits gas to flow into the gas cylinder and causes continued functioning of the weapon.

c. The gas cylinder contains a floating gas piston and is mounted on the barrel with the gas port located approximately 4 inches from the muzzle. The gas cylinder positions the front band against a shoulder on the barrel and is locked in place by the gas cylinder lock and gas cylinder plug.

d. For gas operation (fig. 17), the bullet passes the gas port in the barrel and the expanding propellant gases escape into the gas cylinder when the spade valve is open. The force of the expanding gases filling the cylinder, gas cylinder

piston, and gas cylinder plug, drives the piston to the rear, imparting a sharp rearward movement of the opening rod. When the gas cylinder piston has reached its rear most position, the rear part of the forward part of the piston is slightly to

the rear of the rear part in the bottom of the cylinder permitting the escape of excess gas pressure. Counter recoil action of the opening rod and spring move the gas cylinder piston forward aligning the piston with the intake gas port.

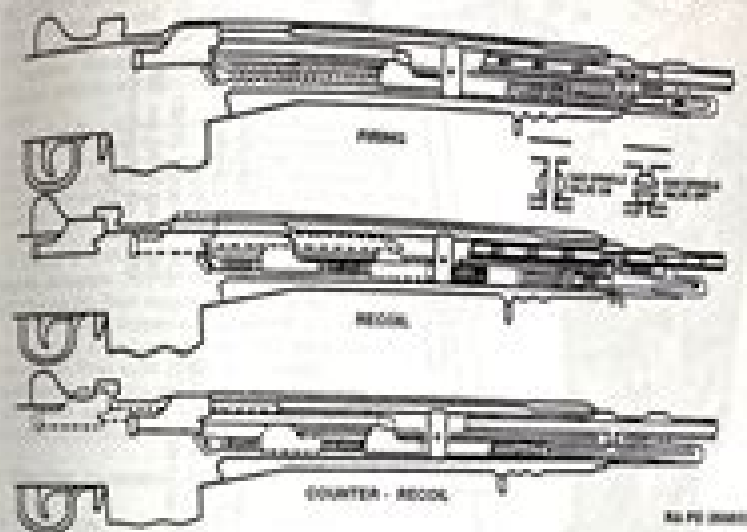


Figure 17. Cycle of gas operation.

### B. Disassembly

- Remove firing mechanism (par. 41a).
- Remove stock with butt plate assembly (par. 42).
- Remove hand guard assembly (par. 47b).
- Remove opening rod and connector assembly (par. 44).
- Remove bolt assembly (par. 40).
- Disassemble rear sight as follows:

Note. The key numbers shown below in parentheses refer to figure 50 except where otherwise indicated.

- Run aperture all the way down and record the reading for use in reassembling.

- Hold piston assembly and, using the blade of the combination tool, unseize the nut in the center of the windage lock.
- Remove piston assembly (1).
- Unscrew and remove windage lock (2).
- Pull the aperture (3) up from the receiver about 1/2 inch. Place thumb under aperture, push upward and forward, and remove aperture.

- Using a punch, drive out spring pin (4) from selector (5) or selector shaft lock. Remove the selector or selector shaft lock, selector spring (6),

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