

Figure 3-7
Swing Brake Assembly

4-1034-4

1. Move the swing brake control lever to the fully released position and adjust the control valve pin nuts to permit the valve cap to extend 17/32" (13.9 mm) from valve body, as shown in Figure 3-5.
2. Move the swing brake control lever to the fully released position and adjust the stop lock to the valve cap, when fully depressed, it flush with the valve body.

Swing Brake Adjustment

1. Properly park the crane on a firm level surface. Position the upper drums over the front of the counter, engage the swing lock.
2. Fully apply and hold the swing brake.



WARNING

Stay clear of the swing brake mechanism when operating the brake control. Movement of the brake linkage could cause injury. Keep hands and tools clear of the swing brake mechanism when applying or releasing the swing brake control lever.

3. Turn the band nut to provide 1/2 inch (13 mm) clearance between the end of the piston and the brake cylinder body, as shown in item "A", Figure 3-7.
4. Adjust the brake spring to a length of 12-13/16" (321 mm) with the brake applied.
5. Center the brake bands with the face of the drum with the centering screws provided.

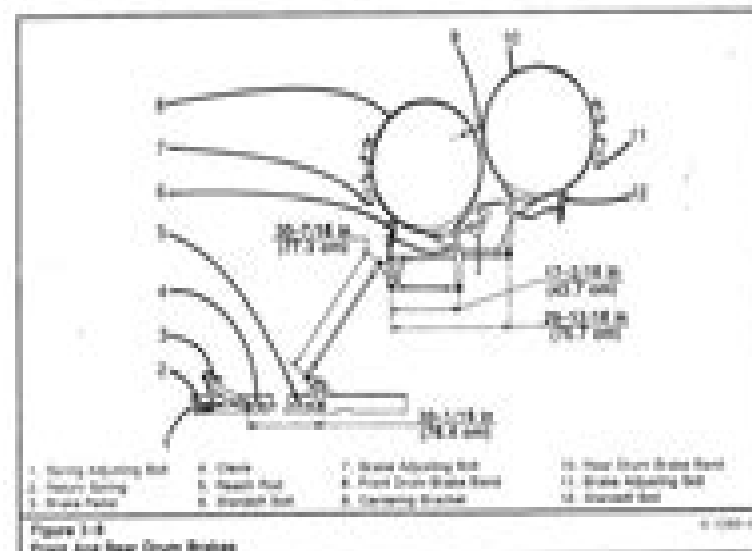


Figure 3-8
Front and Rear Drum Brakes

4-1034-5

Front & Rear Drum Brakes Adjustment

Since both the front and rear drum brakes are similar in construction and operation the following instructions will apply to both brakes. The front and rear drum brake adjustment must be checked upon delivery and after 50 hours thereafter as follows:

1. Properly park the crane on a firm level surface. Position the upper drums over the front of the counter, engage the swing lock and shutdown the engine.
2. Properly inspect the brake bands, as required, refer to "Drum Brake Band Inspection" found later in the Section of the Operator's Manual for complete instructions and inspection intervals.
3. Brake lining wear is taken up by means of an adjusting nut and not mounted at the top in the band. Tightening the nut will take up on the band while loosening it will increase clearance between the drum and the band. The band should be adjusted tight enough to hold the band when the pedal is operated in the lower half of its travel. By adjusting the band in this manner the maximum available leverage is being used. Over tightening the band will result in a much

faster working brake. Improper brake release, abnormal lining wear and will make it difficult to turn the pedal in the fully applied position.

4. Adjust the standoff bolts so there is even clearance between the band and the drum, all the way around the drum, when the brake is fully released. This is required for maximum brake band cooling and to prevent brake drag when coming down a load.
5. The brake band must be centered with the brake drum. The middle area of each band is centered with the drum by means of a small centering bracket. After centering the band, tighten the bracket mounting nut/washers.
6. Adjust the pedal return spring to return the pedal to its extreme upward position when released. This will completely release the brakes if the band and standoffs are in correct adjustment. Adjust the stop nut on the pedal return spring lock to limit spring stroke to 1-5/16" (32.00 mm).
7. In this park if proper adjustment can not be obtained, check the length of all three reach rods for each drum brake. Make sure they are adjusted to the lengths shown in Figure 3-8. Lengths are measured between the centers of the plate pins at each end of the reach rods.

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Albert A Gayle

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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