

#### TECHNICAL GUIDE

80% MODULATING (PSC MOTOR) GAS-FIRED RESIDENTIAL MULTI-POSITION GAS FURNACES STANDARD & Low NOx MODELS

MODELS: LM8M / LMLM

NATURAL GAS 60 - 120 MBH INPUT











Due to continuous product improvement, specifications are subject to change without notice.

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Additional efficiency rating information can be found at www.gamanet.org.

#### DESCRIPTION

These compact units employ induced combustion, reliable hot surface ignition and high heat transfer aluminized tubular heat exchangers. The units are factory shipped for installation in upflow or horizontal applications and may be converted for downflow applications.

These furnaces are designed for residential installation in a basement, closet, alcove, attic, recreation room or garage and are also ideal for commercial applications. All units are factory assembled, wired and tested to assure safe dependable and economical installation and operation.

These units are Category I listed and may be common vented with another gas appliance as allowed by the National Fuel Gas Code.

#### WARRANTY

Lifetime limited warranty on heat exchanger to the original purchaser; a 20-year limited warranty from original installation date to subsequent purchaser.

10-year warranty on the heat exchanger in commercial applications.

5-year limited parts warranty.

#### **FEATURES**

- Modulating heating operation includes:
  - Modulating gas valve, inducer and circulating blower.
  - Modulating operation from 100% input to 50% input in 1% increments.
- Easily applied in upflow, horizontal left or right, or downflow installation with minimal conversion necessary.
- Compact, easy to install, ideal height 33" tall cabinet.
- Blower-off delay for cooling SEER improvement.
- Easy access to controls to connect power/control wiring.
- Built-in, high level self diagnostics with fault code display.
- Low unit amp requirement for easy replacement application.
- All models are convertable to use propane (LP) gas.
- Electronic Hot Surface Ignition saves fuel cost with increased dependability and reliability.
- 100% shut off main gas valve for extra safety.
- High-efficiency variable speed direct drive motor.
- 24V, 40 VA control transformer and blower relay supplied for add-on cooling.
- Hi-tech tubular aluminized steel primary heat exchanger.
- Blower door safety switch.
- Solid removable bottom panel allows easy conversion.
- Low NOx models have been designed to meet specific code requirements.
- Airflow leakage less than 1% of nominal airflow for ductblaster conditions.
- No knockouts to deal with, making installation easier.
- Movable duct connector flanges for application flexibility.
- Quiet inducer, burner and blower operation.
- Inducer rotates for easy conversion of venting options.
- Fully supported blower assembly for easy access and removal of blower.
- External air filters used for maximum flexibility in meeting customers IAQ needs.
- Venting applications may be installed as a common vent with other gas-fired appliances.
- Insulated blower compartment for thermal and acoustic performance.
- 1/4 turn knobs provided for easy door removal.

# **Luxaire Modulating Furnace Manual**

**Williams Furnace Company** 

# **Luxaire Modulating Furnace Manual:**

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