M Code	Turning	Milling
M00	Compulsory program stop	Compulsory program stop
M01	Optional program stop	Optional program stop
M02	End of program (usually with reset no rewind)	End of program (usually with reset no rewind)
M03	Spindle rotation normal	Spindle rotation normal
M04	Spindle rotation reverse	Spindle rotation reverse
M05	Spindle stop	Spindle stop
M06	Tool change	Automatic tool change (ATC)
M07	High-pressure Coolant mist ON	High-pressure Coolant mist ON
M08	Coolant ON (coolant pump motor ON)	Coolant ON (coolant pump motor ON)
M09	Coolant OFF (coolant pump motor OFF)	Coolant OFF (coolant pump motor OFF)
M10	Chuck open	---
M11	Chuck close	---
M12	Tailstock quill IN	---
M13	Tailstock quill OUT	---
M19	Spindle orientation (optional)	Spindle orientation
M21	Tailstock forward	---
M22	Tailstock backward	---
M28	Return to origin	---
M29	Rigid tap	---
M30	Program end (always with reset and rewind)	Program end (always with reset and rewind)
M41	Low gear select	Low gear select
M42	High gear select	High gear select
M68	Hydraulic chuck close	---
M69	Hydraulic chuck open	---
M78	Tailstock advancing	---
M79	Tailstock reversing	---
M94	Cancel mirrorimage	Cancel mirrorimage
M95	Mirrorimage of X axis	Mirrorimage of X axis
M96	Mirrorimage of Y axis	Mirrorimage of Y axis
M98	Subprogram call	Sub program call
M99	Subprogram end	Subprogram end

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