

2. Remove grommets (9).
3. See Figure 4-12. Remove hose (6).
 - a. Remove crimp clamps. See CRIMP CLAMPS (Page 4-16).
 - b. Remove hose.
4. Separate oil cooler from downtube.
 - a. Remove screws (2).
 - b. Disengage tab (5) from T-slot (3).

ASSEMBLE

FASTENER	TORQUE VALUE	
Oil cooler screws	90–120 in-lbs	10.8–13.6 N m

1. See Figure 4-12. Install oil cooler to downtube.
 - a. Engage tab (7) into T-slot (3).
 - b. Install two screws (1).
 - c. Tighten.
Torque: 90–120 in-lbs (10.8–13.6 N m) Oil cooler screws
2. Install hose (6).
 - a. Install hose between oil cooler (8) and downtube (4).
 - b. Secure with crimp clamps. CRIMP CLAMPS (Page 4-16)
3. Install grommets (9).
4. Install voltage regulator. See VOLTAGE REGULATOR (Page 5-14).



Figure 4-12. Oil Cooling Components

COMPLETE

1. Check engine oil level. See REPLACE ENGINE OIL AND FILTER (Page 2-8).
2. Install lower engine guard. See ENGINE GUARD (Page 3-125).
3. Install main fuse. See POWER DISCONNECT (Page 5-8).

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