

LUBRICATION SYSTEM

GENERAL

The oil pump (1) is a precision reciprocating type pump located inside crankcase (2) on left side as shown in Figure 3.37. The amount of oil delivered to cylinder intake manifold (3) depends on engine R.P.M. and throttle (4) position thus providing the correct ratio of gas to oil under all operating conditions. The engine drives the pump piston through a worm gear. The control lever is mounted on a cam shaft which varies the length of piston stroke according to throttle opening. Both carburetor control cable (5) and oil pump control cable (6) are connected to handlebar throttle control cable (7) through equalizer (8). A check ball (9), located in the oil line fitting on the intake manifold, prevents oil from flowing away from engine and prevents air from entering oil line (13) when engine is not running. An oil filter (14) is located inside of

the oil line connection at oil tank. The filter should be inspected periodically and cleaned if necessary. The oil pump should not be disassembled for repairs. If it is not working properly, it should be replaced.

Pumps are calibrated differently for the 175 cc and the 250 cc models because of the different oil requirements of each. The pump for the 175 cc engine has a "175" stamped on control lever (11); for the 250 cc engine, a "250."

NOTE

The pump has been calibrated to provide proper lubrication (50/1 ratio) when Harley-Davidson "Two Cycle Lubricant" is used. Use of any other kind could cause engine damage.

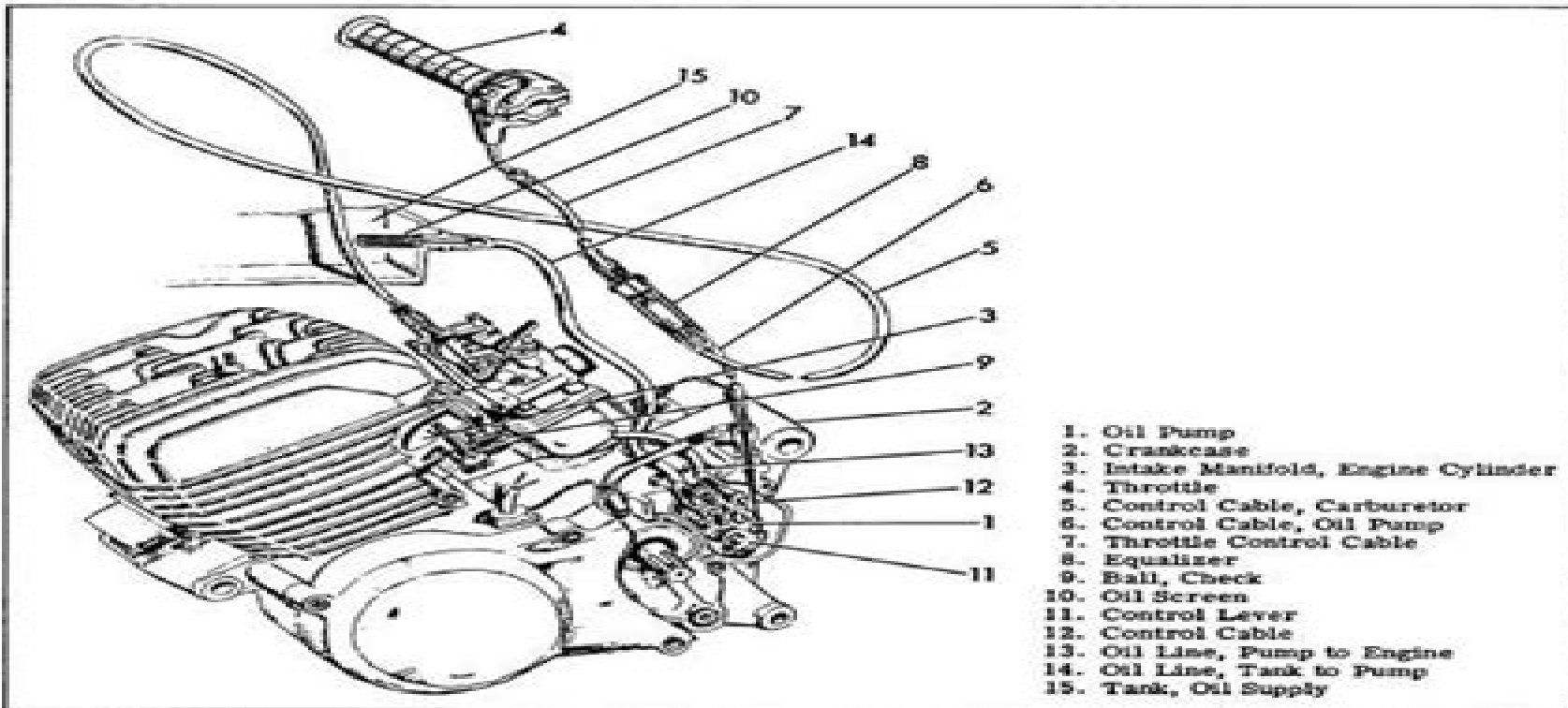


Figure 3.37 Lubrication System

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Hussin A.Rothana



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Table of Contents Harley Davidson Sx 250 1975 Factory Service Repair Manual

1. Understanding the eBook Harley Davidson Sx 250 1975 Factory Service Repair Manual
 - The Rise of Digital Reading Harley Davidson Sx 250 1975 Factory Service Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Harley Davidson Sx 250 1975 Factory Service Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Harley Davidson Sx 250 1975 Factory Service Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Harley Davidson Sx 250 1975 Factory Service Repair Manual

- Personalized Recommendations
 - Harley Davidson Sx 250 1975 Factory Service Repair Manual User Reviews and Ratings
 - Harley Davidson Sx 250 1975 Factory Service Repair Manual and Bestseller Lists
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 - Harley Davidson Sx 250 1975 Factory Service Repair Manual eBook Subscription Services
 - Harley Davidson Sx 250 1975 Factory Service Repair Manual Budget-Friendly Options
 6. Navigating Harley Davidson Sx 250 1975 Factory Service Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Harley Davidson Sx 250 1975 Factory Service Repair Manual Compatibility with Devices
 - Harley Davidson Sx 250 1975 Factory Service Repair Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Harley Davidson Sx 250 1975 Factory Service Repair Manual
 - Highlighting and Note-Taking Harley Davidson Sx 250 1975 Factory Service Repair Manual
 - Interactive Elements Harley Davidson Sx 250 1975 Factory Service Repair Manual
 8. Staying Engaged with Harley Davidson Sx 250 1975 Factory Service Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Harley Davidson Sx 250 1975 Factory Service Repair Manual
 9. Balancing eBooks and Physical Books Harley Davidson Sx 250 1975 Factory Service Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Harley Davidson Sx 250 1975 Factory Service Repair Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Harley Davidson Sx 250 1975 Factory Service Repair Manual
 - Setting Reading Goals Harley Davidson Sx 250 1975 Factory Service Repair Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Harley Davidson Sx 250 1975 Factory Service Repair Manual

- Fact-Checking eBook Content of Harley Davidson Sx 250 1975 Factory Service Repair Manual
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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