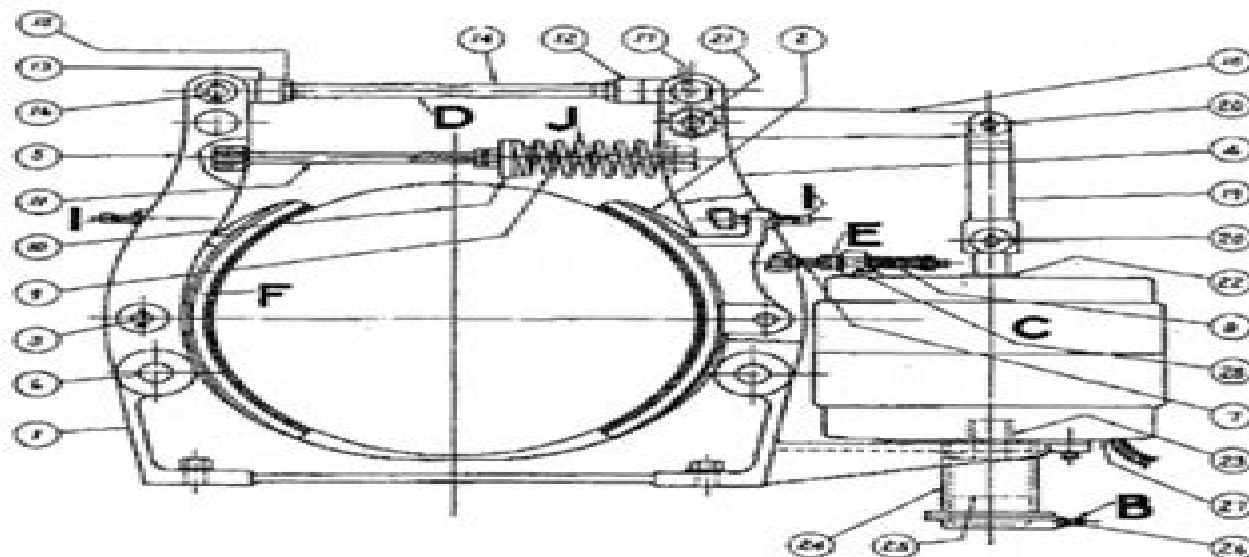


# Equipment Service Data

HAUGHTON ELEVATOR COMPANY • • Toledo 9, Ohio

R 2-5  
BRAKE



## TYPE "B" BRAKES Alternating Current

### Adjustment

1st. With car running at low speed, adjust nut "E" and screw "I" on shoe just to magnet, so that shoe just clears drum. The screw "E" limits the movement of shoe shoe and the screw "I" should be adjusted to give the same clearance from right end of the shoe to the drum.

2nd. Adjust variable rod "D" and screw "F" on side opposite the magnet. The adjustment of rod "D" limits the movement of this opposite shoe and the screw "F" gives the proper shoe and clearance on drum. This shoe should also just clear drum.

3rd. If after making the adjustments Nos. 1 and No. 2 the stroke of plunger is more than 1/8", try to re-adjust to give less clearance between shoe and drum, in a short stroke of the plunger will give better operation.

4th. Adjust screw "B" in dash pot so that plunger drops as freely as possible without rebound.

5th. When pressure is applied by weight in magnet "C" and varied by adjusting spring "J". If response brake is desired instant spring. If weaker brake is desired tighten spring. NOTE: For less weight of brake drum and brake shoe there is free from grease, paint, rust or other foreign substance.

Then adjust for strength of brake with EMPTY CAR GOING DOWN as follows: see brake as strong as possible without giving too hard a stop with shoe up from operation as smoothly from leveling control as when inching with car switch control.

CAUTION: The weight in magnet "C" should not be allowed to become so that will prevent full pressure of shoe "F".

To take up wear of shoe lining make adjustments Nos. 1, 2 and 3, for the adjustment of rod "D" shoe will only take up wear of one shoe.

### Care

Keep all parts well oiled, and brake pulley free from all oil bearings where all rules are provided. See that operators use no. 10 oil on all pins.

"I" Adjustment not on 1-B brake.

### LIST OF PARTS

Assembly Nos. 7044, 7044-A, B, C, D, E, 7045, B-C-D, 7046					
Item	Asy. No.	Sub. No.	Part No.	Quan.	Name
1	10929		7047-A	2	Brake Shoe Assemblies
2	11452-A		7047-B	2	Brake Shoe Pins
3		2043		2	1/2" x 1/4" Corner Pins
4		10904	7048-A	1	R. H. Brake Lever
5		10904	7048-B	1	L. H. Brake Lever
6	4344-D	2046	7049	2	Brake Lever Pins
7	4313-B	4313	4313-A	1	Steel
8	11559	11559	11559	1	Spring
9				1	1/2" Hex. Nut
10	1833	1833	1833	1	1/2" Hex. Nut
11	1447	1447	1447	1	1/2" Hex. Nut
12	14223	4313-A	4313-A	1	1/2" Hex. Nut
13	4313-A	4313-A	4313-A	2	1/2" x 1/4" Hex. Nut
14	4313-B	4313-B	4313-B	1	R. H. Thread Yoke
15	14224	4313-A	4313-A	1	L. H. Thread Yoke
16	1090	1090	1090	1	Adj. Rod
17	4342	4342-C	4342-C	1	1/2" L. H. Thd. Hex. Nut
18	4342-A	4342-A	4342-A	1	Yoke Pin
19	10911	10911	10911	1	Yoke Pin
20	10911	10911	10911	1	1/2" x 1/4" Corner Pins
21	10911	10911	10911	1	Plunger Lever
22	10911	10911	10911	1	Plunger Link (AC)
23	10911	10911	10911	1	1/2" x 1/4" Corner Pins
24	10911	10911	10911	1	1/2" x 1/4" Corner Pins
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100	10911	10911	10911	1	1/2" x 1/4" Corner Pins

# Haughton Elevator Brake Repair Manual

**Lingjun Ying**



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