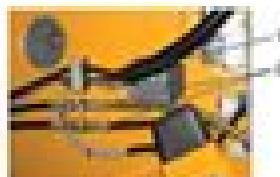


Remove - Replace boom assembly

MS0116

- Bring the turnbuckle harness BUS C400 (1) and saddle 320 Y to the boom.
- Mark, disconnect, and lock the hoses that supply the unit. *OnlyOFF* (2).



- Place the wooden wedge underneath the double link part.
- Drop the link part to the telescopic.
- 1 retaining straps that support 1000 kg / 2,200 lbs at a length of 2 m / 6 ft 6 in.
- Attach the 2 shackles, 3000 kg / 6,610 lbs to the shaft of the boom.
- Loosen the screw (3) and remove the clevis pin (1).



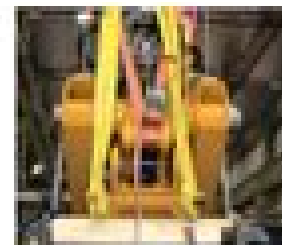
- Place a sling around the outside legs of the double link part : 1 holding straps for 1000 kg / 2,200 lbs at a length of 4 m / 13 ft 1 in.



Remove - Replace boom assembly

MS0116

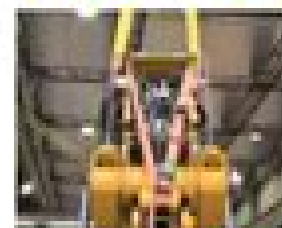
- Apply a small amount of tension on the bridge crane and extract the pin.



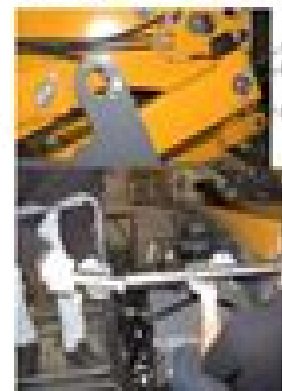
- Draw the output compensation cylinder to the boom :
- 1 retaining straps that support 1000 kg / 2,200 lbs at a length of 2 m / 6 ft 6 in.



- Bring the shaft side of the boom :
- 1 holding straps for 3000 kg / 6,610 lbs at a length of 4 m / 13 ft 1 in.
- Apply a small amount of tension on the bridge crane.



- Loosen the screw (1) and remove the clevis pin (2).
- Apply a small amount of tension on the bridge crane.
- Pull out the pin (2).
- Pin diameter of 70 mm / 2.76 in length of 400 mm / 1 ft 3.75 in.
- Axis with a diameter of 60 mm / 2 in and length of 600 mm / 2 ft 11.5 in.



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**Standard Motor Co., Ltd. Service
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