

INTRODUCTION

This service manual describes the latest service information for the **IC-2SA/SE** 144 MHz FM TRANSCEIVER at the time of going to press. 5 versions of the **IC-2SA/SE** have been designed. This service manual covers each version.

VERSION NUMBER	VERSION	MODEL
#02	Europe	IC-2SE
#04	Italy	
#06	U.S.A.	IC-2SA
#07	Australia	
#08	Asia	

DANGER

NEVER connect the transceiver to an AC outlet or to a DC power supply that uses more than 16 V. This will ruin the transceiver.
DO NOT expose the transceiver to rain, snow or any liquids.
DO NOT reverse the polarities of the power supply when connecting the transceiver.
DO NOT apply an RF signal of more than 20 dBm (100 mW) to the antenna connector. This could damage the transceiver's front end.

ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. 10-digit order numbers
2. Component part number and name
3. Equipment model name and unit name
4. Quantity required

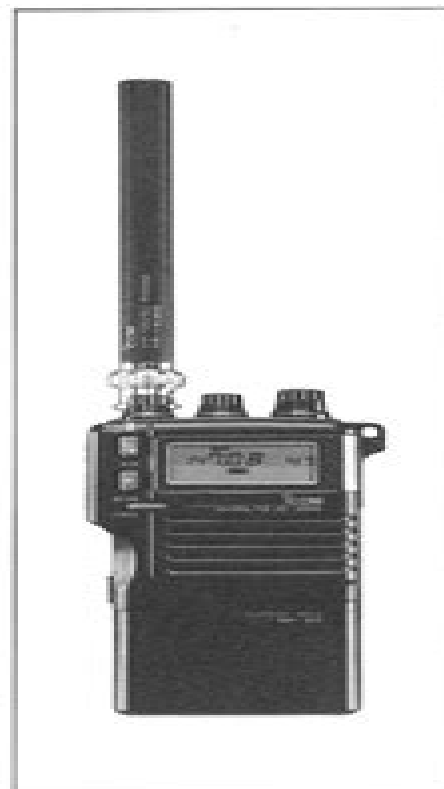
<SAMPLE ORDER>

1150005730	IC	SC1096	IC-2SA, MIN UNIT	5 pieces
8810005720	Screw	PH 80 M2×20 ZK	IC-2SA, Rear panel	50 pieces

Addresses are provided on the inside back cover for your convenience.

REPAIR NOTE

1. Make sure a problem is internal before disassembling the transceiver.
2. **DO NOT** open the transceiver until the transceiver is disconnected from a power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated tuning tool **MUST** be used for all adjustments.
5. **DO NOT** keep power ON for a long time when the transceiver is defective.
6. **DO NOT** transmit power into a signal generator or a sweep generator.
7. **ALWAYS** connect a 30 dB~40 dB attenuator between the transceiver and a deviation meter or spectrum analyzer when using such test equipment.
8. **READ** the instructions of test equipment thoroughly before connecting equipment to the transceiver.



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Service and repair manual -Coleman & Vall... ,1995

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Table of Contents Icom Ic 2sa Ic 2se Service Repair Manual

1. Understanding the eBook Icom Ic 2sa Ic 2se Service Repair Manual
 - The Rise of Digital Reading Icom Ic 2sa Ic 2se Service Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Icom Ic 2sa Ic 2se Service Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Icom Ic 2sa Ic 2se Service Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Icom Ic 2sa Ic 2se Service Repair Manual

- Personalized Recommendations
 - Icom Ic 2sa Ic 2se Service Repair Manual User Reviews and Ratings
 - Icom Ic 2sa Ic 2se Service Repair Manual and Bestseller Lists
5. Accessing Icom Ic 2sa Ic 2se Service Repair Manual Free and Paid eBooks
 - Icom Ic 2sa Ic 2se Service Repair Manual Public Domain eBooks
 - Icom Ic 2sa Ic 2se Service Repair Manual eBook Subscription Services
 - Icom Ic 2sa Ic 2se Service Repair Manual Budget-Friendly Options
 6. Navigating Icom Ic 2sa Ic 2se Service Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Icom Ic 2sa Ic 2se Service Repair Manual Compatibility with Devices
 - Icom Ic 2sa Ic 2se Service Repair Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Icom Ic 2sa Ic 2se Service Repair Manual
 - Highlighting and Note-Taking Icom Ic 2sa Ic 2se Service Repair Manual
 - Interactive Elements Icom Ic 2sa Ic 2se Service Repair Manual
 8. Staying Engaged with Icom Ic 2sa Ic 2se Service Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Icom Ic 2sa Ic 2se Service Repair Manual
 9. Balancing eBooks and Physical Books Icom Ic 2sa Ic 2se Service Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Icom Ic 2sa Ic 2se Service Repair Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Icom Ic 2sa Ic 2se Service Repair Manual
 - Setting Reading Goals Icom Ic 2sa Ic 2se Service Repair Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Icom Ic 2sa Ic 2se Service Repair Manual

- Fact-Checking eBook Content of Icom Ic 2sa Ic 2se Service Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
- Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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