

INTRODUCTION

This service manual describes the latest service information for the **IC-745PRO** HF/VHF TRANSCEIVER.

To upgrade quality, any electrical or mechanical parts and internal circuits are subject to change without notice or obligation.

DANGER

NEVER connect the transceiver to an AC outlet or to a DC power supply that uses more than 16 V. This will ruin the transceiver.

DO NOT expose the transceiver to rain, snow or any liquids.

DO NOT reverse the polarities of the power supply when connecting the transceiver.

DO NOT apply an RF signal of more than 20 dBm (100 mW) to the antenna connector. This could damage the transceiver's front end.



ORDERING PARTS

Be sure to include the following four points when ordering replacement parts:

1. 10-digit order numbers
2. Component part number and name
3. Equipment model name and unit name
4. Quantity required

<SAMPLE ORDER>

1110003570 S-IC NUM2055M-T1 IC-745PRO MAIN UNIT 5 pieces
8810005770 Screw 5H M3 x 5.2K IC-745PRO Top cover 10 pieces
Addresses are provided on the inside back cover for your convenience.

REPAIR NOTES

1. Make sure a problem is internal before disassembling the transceiver.
2. **DO NOT** open the transceiver until the transceiver is disconnected from its power source.
3. **DO NOT** force any of the variable components. Turn them slowly and smoothly.
4. **DO NOT** short any circuits or electronic parts. An insulated tuning tool **MUST** be used for all adjustments.
5. **DO NOT** keep power ON for a long time when the transceiver is defective.
6. **DO NOT** transmit power into a signal generator or a sweep generator.
7. **ALWAYS** connect a 50 dB to 60 dB attenuator between the transceiver and a deviation meter or spectrum analyzer when using such test equipment.
8. **READ** the instructions of test equipment thoroughly before connecting equipment to the transceiver.

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Table of Contents Icom Ic 746pro Service Manual

1. Understanding the eBook Icom Ic 746pro Service Manual
 - The Rise of Digital Reading Icom Ic 746pro Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Icom Ic 746pro Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Icom Ic 746pro Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Icom Ic 746pro Service Manual
 - Personalized Recommendations
 - Icom Ic 746pro Service Manual User Reviews and Ratings
 - Icom Ic 746pro Service Manual and Bestseller Lists
5. Accessing Icom Ic 746pro Service Manual Free and Paid eBooks
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 - Icom Ic 746pro Service Manual eBook Subscription Services
 - Icom Ic 746pro Service Manual Budget-Friendly Options

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 - ePub, PDF, MOBI, and More
 - Icom Ic 746pro Service Manual Compatibility with Devices
 - Icom Ic 746pro Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Icom Ic 746pro Service Manual
 - Highlighting and Note-Taking Icom Ic 746pro Service Manual
 - Interactive Elements Icom Ic 746pro Service Manual
8. Staying Engaged with Icom Ic 746pro Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Icom Ic 746pro Service Manual
9. Balancing eBooks and Physical Books Icom Ic 746pro Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Icom Ic 746pro Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Icom Ic 746pro Service Manual
 - Setting Reading Goals Icom Ic 746pro Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Icom Ic 746pro Service Manual
 - Fact-Checking eBook Content of Icom Ic 746pro Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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